



**C.G.JENSEN**

OIL FILTRATION SYSTEMS



INDUSTRY

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# CJC™ Application Study

## Mill Screw Down Gear Lubricating System.

### CUSTOMER

CORUS, Dalzell Works PLC,  
Motherwell. United Kingdom.  
(formerly known as British Steel  
PLC)

### THE SYSTEM

System A is a Mill Screw Down  
Gear Lube System (oil = ISO VG  
150). System B is Main table  
gearboxes & Roller tables (oil = ISO  
VG 320). The steel passes through  
the tension rollers backwards and  
forwards, continuously until the  
plate is formed. While passing  
through the rollers, the steel is  
quenched with water.

### THE PROBLEM

The system suffered from large water  
and particulate ingress, causing a  
large number of gearbox failures.  
Water level 35,5 % and an  
uncountable ISO code.

Over the years the amount of  
contamination cannot be quantified,  
but it is known to have a damaging  
effect upon components and the life  
time of the oil.

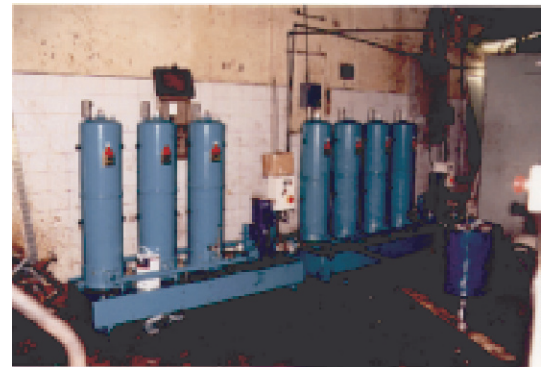
### THE SOLUTION

A CJC™ Desorber Unit D38 was  
installed to operate between 2  
systems (A & B). In addition a  
CJC™ Fine Filter was installed upon  
each system.

System A with HDU 3x27/108 GP,  
with pump flow rate = 2400 ltr./hour.  
System B with HDU 427/108 GP,  
with pump flow rate = 3100 ltr. Hour.  
Both Fine Filters were installed with  
CJC Fine Insert type BLA 27/27 (3  
µm absolute).

### THE RESULT

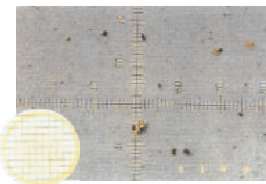
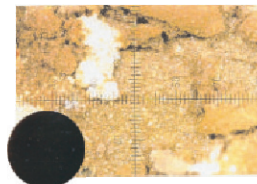
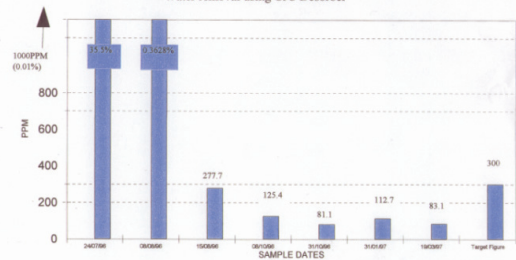
Since the installation of the CJC  
equipment, the gearbox failures have  
ceased saving component cost and  
plant downtime. 35,5% of water, was  
reduced to 112,7 ppm, and from  
uncountable ISO code, down to 18/15



### BRITISH STEEL PLC, MOTHERWELL

MILL SCREWDOWN GEAR LUBE SYSTEM (ISO VG 150)

Water removal using CJC Desorber



Before CJC

After CJC



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